

# Assembly instructions for field attachable shielded circular connectors with screw terminals

- ① Pull the cable gland and the housing over the cable
- ② Strip outer jacket and shielding by 20 mm up to the wires (cut off shielding braid)
- ③ **5-pin variant: shorten the fifth wire by 10 mm**
- ④ Strip individual wires by 5 mm
- ⑤ Remove external cable jacket by 10 mm. Be careful not to damage the shielding braid
- ⑥ Connect wires
- ⑦ Stick the included strip of shielding foil around the shielding braid
- ⑧ Screw the housing to the connector, tighten the cable gland as far as it will go



Offset dimensions at a 1:1 scale

